## **STAINING GUIDE: WOODGRAIN**

#### MATERIALS NEEDED

D. Two Clean Cloth

A. Pre-Mixed Stain (1/2 pint)B. Mineral Spirits (4 fl. oz.)

C. Top Coat/Sealer (20 fl. oz.)

E. One Pair Protective Gloves

- F. 3" China Bristle Brush
- G. Two Stir Sticks
- H. Two Skin Samples
- I. Finishing Instruction





#### **STEP 1: SURFACE PREPARATION**

- 1. Lay door horizontally on saw horses or a table.
- 2. Remove all the hardware and mask off anything you don't want stained such as the glass insert.
- 3. DO NOT SAND GRAINED FIBERGLASS
- 4. Wipe the door with mineral spirits to clean any dust or residue from the surface. Allow door surface to dry completely before applying stain.



### **STEP 2: STAIN APPLICATION**

FIRST COAT

- 1. Starting at the center of the door, stain one to two panels at a time. Apply stain with a 3" to 4" soft bristle brush, or rag. Apply enough stain to fill the door grain. (Refer to the door staining diagram.)
- 2. With a clean, lint-free 24 x 24 inch cloth, softly wipe the surface until you reach your desired tone.

**TIP**: When the rag becomes saturated with stain, re-fold to work with a less-saturated section. Be sure to use the same rag for the whole door.

- 3. After all the stain is brushed evenly you may add finishing touches by using a small 1" to 2" brush or cotton swabs.
- SECOND COAT (if desired)

ALLOW THE DOOR TO DRY FOR AT LEAST 48 HRS. BETWEEN COATS. Repeat as above.



# STEP 3: PROTECTIVE TOP COAT

Application of polyurethane top coat with UV inhibitors like ZAR<sup>™</sup> Exterior polyurethane, Wood Kote® Flagship UV, or Minwax® Fast Drying Polyurethane for exterior applications

- 1. After stain has completely dried (48 hours), mix the top coat well and apply evenly using a clean dry 2" soft bristle brush or 3" foam brush. Be sure to stop when the grain changes direction.
- 2. Apply two or three coats of finish, allowing at least 24 hours of drying time between each application.

NORMAL MAINTENANCE

Even a well-finished fiberglass door will be affected by exposure and weathering from sun, moisture, and air pollutants. It is considered normal maintenance to re-apply the topcoat approximately every two years.

\*Staining instructions are for Oil-Based, Premium Quality Wood Stains or similar product designed for use on a fiberglass surface. Please note the instructions indicated are specific to the Zar brand stain included in our stain kit. Please reference stain manufacturers instructions before applying any stain.